

# **Aluminum electrolytic capacitors**

Single-ended capacitors

Series/Type:B41887Date:December 2019

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# Single-ended capacitors

Long useful life - 105 °C

# Long-life grade capacitors

# Applications

Automotive electronics

# Features

- Very low impedance at high frequency
- Long useful life
- High ripple current capability
- RoHS-compatible

# Construction

- Radial leads
- Charge-discharge proof, polar
- Aluminum case with PET insulating sleeve
- Minus pole marking on the insulating sleeve
- Case with safety vent

# **Delivery mode**

Terminal configurations and packing:

- Bulk
- Taped, Ammo pack
- Cut
- Kinked
- PAPR (Protection Against Polarity Reversal): crimped leads, J leads, bent leads

Refer to chapter "Single-ended capacitors – Taping, packing and lead configurations" for further details.



B41887



Long useful life - 105 °C

# Specifications and characteristics in brief

| Rated voltage $V_{R}$                               | 16 35 V DC                    |   |                         |  |  |  |
|---|-------------------------------|---|-------------------------|--|--|--|
| Surge voltage V <sub>S</sub>                        | 1.15 · V <sub>R</sub>         |   |                         |  |  |  |
| Rated capacitance $C_{R}$                           | 470 5600 μF                   |   |                         |  |  |  |
| Capacitance tolerance                               | $\pm 20\% \triangleq M$       |   |                         |  |  |  |
| Dissipation factor tan $\delta$ (20 °C, 120 Hz)     | For capacitance 1000 µF.      | higher than                                     | 1000 µF a               | dd 0.02 for every increase of          |  |  |
|   | V <sub>R</sub> (V DC)         | 16  | 25                      | 35                                     |  |  |
|   | tan δ (max.)                  | 0.16  | 0.14                    | 0.12                                   |  |  |
| Leakage current I <sub>leak</sub><br>(20 °C, 5 min) | I <sub>leak</sub> = 0.01 μA - | $\left(\frac{C_R}{\mu F}, \frac{V_R}{V}\right)$ |                         |  |  |  |
| Self-inductance ESL                                 | Diameter (mm)                 | 10 12.5   | 16                      | 18                                     |  |  |
|   | ESL (nH)                      | 20  | 26                      | 34                                     |  |  |
| Useful life <sup>1)</sup>                           |                               |   | Requirem                | ents:                                  |  |  |
| 105 °C; V <sub>R</sub> ; I <sub>AC,R</sub>          | > 8000 h for d =              | = 10 mm   | $ \Delta C/C $          | $\leq$ 30% of initial value            |  |  |
|   | > 10000 h for d ≧             | ≥ 12.5 mm                                       | tan δ                   | $\leq$ 3 times initial specified limit |  |  |
|   |                               |   | I <sub>leak</sub>       | $\leq$ initial specified limit         |  |  |
| Voltage endurance test                              |                               |   | Post test requirements: |  |  |  |
| 105 °C; V <sub>R</sub>                              | 8000 h for d = 1              | I0 mm   | $ \Delta C/C $          | $\leq$ 20% of initial value            |  |  |
|   | 10000 h for $d \ge 1$         | 2.5 mm  | tan δ                   | $\leq$ 2 times initial specified limit |  |  |
|   |                               |   | I <sub>leak</sub>       | ≤ initial specified limit              |  |  |
| Vibration resistance test                           | To IEC 60068-2-               | 6, test Fc:                                     |                         |  |  |  |
|   | Frequency range               | e 10 Hz 2                                       | kHz, displa             | cement amplitude max. 1.5 mm,          |  |  |
|   | acceleration max              | k. 20 <i>g,</i> dura                            | tion $3 \times 2$ k     | 1.                                     |  |  |
|   |                               | clamped by                                      | the alumin              | um case e.g. using our                 |  |  |
|   | standard fixture              |   |                         |  |  |  |
| IEC climatic category                               | To IEC 60068-1:               |   |                         |  |  |  |
|   | 40/105/56 (-40                | °C/+105 °C/                                     | /56 days da             | mp heat test)                          |  |  |
| Sectional specification                             | IEC 60384-4                   |   |                         |  |  |  |
| Reference standard                                  | AEC-Q200 <sup>2)</sup>        |   |                         |  |  |  |
|   |                               |   |                         |  |  |  |

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

2) Refer to chapter "General technical information, 2.3 AEC-Q200 standard" for further details.

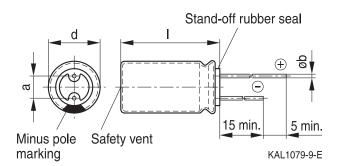


# B41887 Long useful life – 105 °C

# **Dimensional drawings**

# With stand-off rubber seal

Diameters (mm): 10, 12.5, 16, 18



#### **Dimensions and weights**

| Dimensions ( | mm)     |        |            | Approx. weight |  |  |
|--------------|---------|--------|------------|----------------|--|--|
| d +0.5       | 1       | a ±0.5 | b          | g              |  |  |
| 10           | 20 +2.0 | 5.0    | 0.60 ±0.05 | 2.6            |  |  |
| 12.5         | 20 +2.0 | 5.0    | 0.60 ±0.05 | 3.6            |  |  |
| 12.5         | 25 +2.0 | 5.0    | 0.60 ±0.05 | 4.5            |  |  |
| 16           | 20 +2.0 | 7.5    | 0.80 ±0.05 | 5.5            |  |  |
| 16           | 25 +2.0 | 7.5    | 0.80 ±0.05 | 7.5            |  |  |
| 18           | 20 +2.0 | 7.5    | 0.80 ±0.1  | 8.0            |  |  |
| 18           | 25 +2.0 | 7.5    | 0.80 ±0.1  | 9.0            |  |  |



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# Overview of available types

Other voltage and capacitance ratings are available upon request.

| V <sub>R</sub> (V DC) | 16                 | 25               | 35        |
|-----------------------|--------------------|------------------|-----------|
|                       | Case dimensions of | d×l (mm)         |           |
| C <sub>R</sub> (μF)   |                    |                  |           |
| 470                   |                    |                  | 10 × 20   |
| 560                   |                    |                  | 12.5×20   |
| 680                   |                    |                  | 12.5×20   |
| 820                   |                    | 10 × 20          | 12.5×20   |
| 1000                  |                    | 12.5 × 20        |           |
| 1200                  |                    | 12.5 × 20        | 12.5 × 25 |
| 1500                  | 10 × 20            | 12.5 × 25        | 16 × 20   |
|                       | $12.5 \times 20$   |                  |           |
| 1800                  | $12.5 \times 20$   | $12.5 \times 25$ | 16 × 25   |
|                       |                    |                  | 18 × 20   |
| 2200                  | $12.5 \times 25$   | 16 × 20          |           |
| 2700                  | 12.5 × 25          | 16 × 25          | 18 × 25   |
|                       |                    | 18 × 20          |           |
| 3300                  | 16 × 20            | 18 × 25          |           |
| 3900                  | 16 × 25            |                  |           |
|                       | 18 × 20            |                  |           |
| 4700                  | 18 × 25            |                  |           |
| 5600                  | 18 × 25            |                  |           |





Long useful life - 105  $^{\circ}$ C

# Technical data and ordering codes

| C <sub>R</sub>            | Case             | Z <sub>max</sub> | Z <sub>max</sub> | I <sub>AC,R</sub> | Ordering code           |
|---------------------------|------------------|------------------|------------------|-------------------|-------------------------|
| 120 Hz                    | dimensions       | 10 kHz           | 100 kHz          | 100 kHz           | (composition see below) |
| 20 °C                     | d×l              | −10 °C           | 20 °C            | 105 °C            |                         |
| μF                        | mm               | Ω                | Ω                | mA                |                         |
| $V_{R} = 16 \text{ V DC}$ | )                |                  | •                | •                 |                         |
| 1500                      | 10 × 20          | 0.084            | 0.028            | 2500              | B41887A4158M***         |
| 1500                      | $12.5 \times 20$ | 0.075            | 0.025            | 2600              | B41887B4158M***         |
| 1800                      | $12.5 \times 20$ | 0.075            | 0.025            | 2600              | B41887A4188M***         |
| 2200                      | 12.5 × 25        | 0.057            | 0.019            | 3200              | B41887A4228M***         |
| 2700                      | 12.5 × 25        | 0.057            | 0.019            | 3200              | B41887A4278M***         |
| 3300                      | 16 × 20          | 0.063            | 0.021            | 3300              | B41887B4338M***         |
| 3900                      | 16 × 25          | 0.051            | 0.017            | 3810              | B41887B4398M***         |
| 3900                      | 18 × 20          | 0.060            | 0.020            | 3450              | B41887C4398M***         |
| 4700                      | 18 × 25          | 0.048            | 0.016            | 3880              | B41887A4478M***         |
| 5600                      | 18 × 25          | 0.048            | 0.016            | 3880              | B41887A4568M***         |
| $V_R = 25 \text{ V DC}$   | )                |                  |                  |                   |                         |
| 820                       | 10 × 20          | 0.084            | 0.028            | 2500              | B41887A5827M***         |
| 1000                      | 12.5 × 20        | 0.075            | 0.025            | 2600              | B41887A5108M***         |
| 1200                      | 12.5 × 20        | 0.075            | 0.025            | 2600              | B41887A5128M***         |
| 1500                      | 12.5 × 25        | 0.057            | 0.019            | 3200              | B41887A5158M***         |
| 1800                      | 12.5 × 25        | 0.057            | 0.019            | 3200              | B41887A5188M***         |
| 2200                      | 16 ×20           | 0.063            | 0.021            | 3330              | B41887B5228M***         |
| 2700                      | 16 × 25          | 0.051            | 0.017            | 3810              | B41887C5278M***         |
| 2700                      | 18 ×20           | 0.060            | 0.020            | 3450              | B41887B5278M***         |
| 3300                      | 18 × 25          | 0.048            | 0.016            | 3880              | B41887A5338M***         |

#### Composition of ordering code

#### \*\*\* = Version

- 000 = for standard leads, bulk
- 001 = for kinked leads, bulk
- 002 = for cut leads, bulk
- 003 = for crimped leads, blister (for  $\emptyset$  16 ... 18 mm)
- 004 = for J leads, blister
- 008 = for taped leads, Ammo Pack, lead spacing F = 5.0 mm (for  $\varnothing$  10 ... 12.5 mm)
- 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for  $\emptyset$  16 ... 18 mm)
- 012 = for bent  $90^{\circ}$  leads, blister (for  $\emptyset$  16 ... 18 mm)





Long useful life - 105  $^{\circ}$ C

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#### Technical data and ordering codes

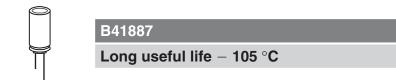
| C <sub>R</sub>            | Case       | Z <sub>max</sub> | Z <sub>max</sub> | I <sub>AC,R</sub> | Ordering code           |  |  |  |  |
|---------------------------|------------|------------------|------------------|-------------------|-------------------------|--|--|--|--|
| 120 Hz                    | dimensions | 10 kHz           | 100 kHz          | 100 kHz           | (composition see below) |  |  |  |  |
| 20 °C                     | d×l        | −10 °C           | 20 °C            | 105 °C            |                         |  |  |  |  |
| μF                        | mm         | Ω                | Ω                | mA                |                         |  |  |  |  |
| $V_{R} = 35 \text{ V DC}$ |            |                  |                  |                   |                         |  |  |  |  |
| 470                       | 10 × 20    | 0.084            | 0.028            | 2500              | B41887A7477M***         |  |  |  |  |
| 560                       | 12.5 × 20  | 0.075            | 0.025            | 2600              | B41887A7567M***         |  |  |  |  |
| 680                       | 12.5 × 20  | 0.075            | 0.025            | 2600              | B41887A7687M***         |  |  |  |  |
| 820                       | 12.5 × 20  | 0.075            | 0.025            | 2600              | B41887A7827M***         |  |  |  |  |
| 1200                      | 12.5 × 25  | 0.057            | 0.019            | 3200              | B41887A7128M***         |  |  |  |  |
| 1500                      | 16 × 20    | 0.063            | 0.021            | 3300              | B41887B7158M***         |  |  |  |  |
| 1800                      | 16 × 25    | 0.051            | 0.017            | 3810              | B41887B7188M***         |  |  |  |  |
| 1800                      | 18 × 20    | 0.060            | 0.020            | 3450              | B41887C7188M***         |  |  |  |  |
| 2700                      | 18 × 25    | 0.048            | 0.016            | 3880              | B41887A7278M***         |  |  |  |  |

#### Composition of ordering code

\*\*\* = Version

- 000 = for standard leads, bulk
- 001 = for kinked leads, bulk
- 002 = for cut leads, bulk
- 003 = for crimped leads, blister (for  $\emptyset$  16 ... 18 mm)
- 004 = for J leads, blister
- 008 = for taped leads, Ammo Pack, lead spacing F = 5.0 mm (for  $\emptyset$  10 ... 12.5 mm)
- 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for  $\emptyset$  16 ... 18 mm)
- 012 = for bent 90° leads, blister (for  $\emptyset$  16 ... 18 mm)

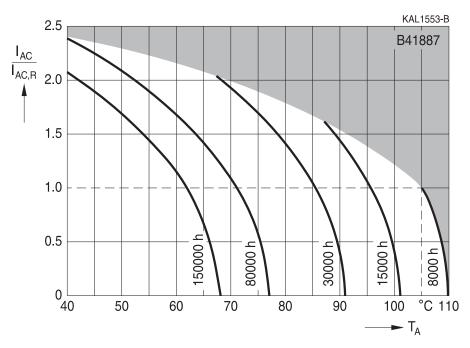




#### Useful life<sup>1)</sup>

depending on ambient temperature  $T_{\mbox{\tiny A}}$  under ripple current operating conditions

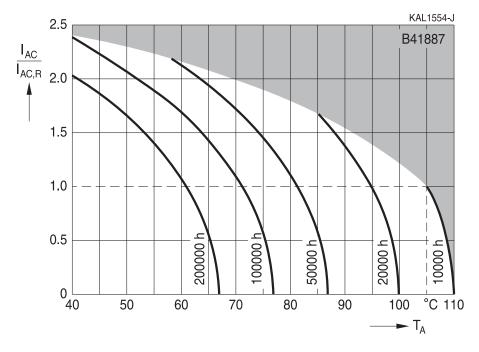
d = 10 mm



#### Useful life<sup>1)</sup>

depending on ambient temperature  $T_A$  under ripple current operating conditions

 $d \ge 12.5 \text{ mm}$ 



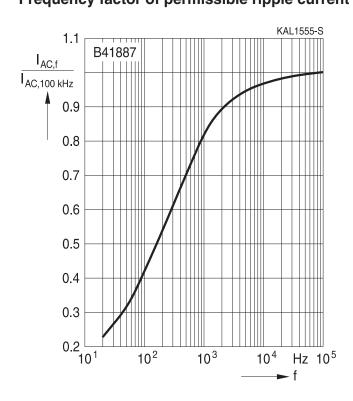
1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



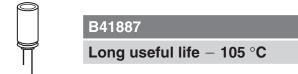


Long useful life - 105  $^{\circ}$ C

Frequency factor of permissible ripple current I<sub>AC</sub> versus frequency f







# Taping

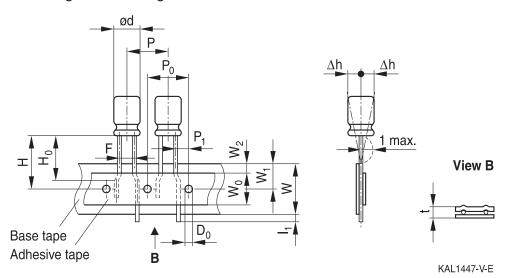
Single-ended capacitors are available taped in Ammo pack from diameter 8 to 18 mm as follows:

Lead spacing F = 3.5 mm ( $\emptyset$  d = 8 mm) Lead spacing F = 5.0 mm ( $\emptyset$  d = 8 ... 12.5 mm) Lead spacing F = 7.5 mm ( $\emptyset$  d = 16 ... 18 mm).

The dimensions for F,  $P_1$  and 1 max. are specified with reference to the center of the terminal wires.

# Lead spacing 3.5 mm ( $\emptyset$ d = 8 mm)

Last 3 digits of ordering code: 006



# **Dimensions in mm**

| $\varnothing$ d | F    | Н    | W    | W <sub>o</sub> | $W_1$ | W <sub>2</sub> | Р    | P <sub>0</sub> | P <sub>1</sub> | I <sub>1</sub> | t    | $\Delta h$ | D <sub>0</sub> |
|-----------------|------|------|------|----------------|-------|----------------|------|----------------|----------------|----------------|------|------------|----------------|
| 8               | 3.5  | 18.5 | 18.0 | 9.5            | 9.0   | 3.0            | 12.7 | 12.7           | 4.6            | 1.0            | 0.7  | 1.0        | 4.0            |
| Toler-<br>ance  | +0.8 | ±1 0 | ±0 5 | min            | ±0 5  | mov            | ±1 0 | ±0.2           | ±0.6           | mov            | +0.2 | mov        | +0.2           |
| ance            | -0.2 | ±1.0 | ±0.5 |                | ±0.5  | max.           | ±1.0 | ±0.5           | ±0.0           | max.           | ±0.2 | max.       | 10.2           |

Leads can also run straight through the taping area.



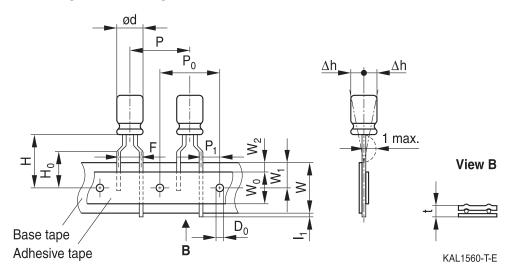


Long useful life - 105 °C

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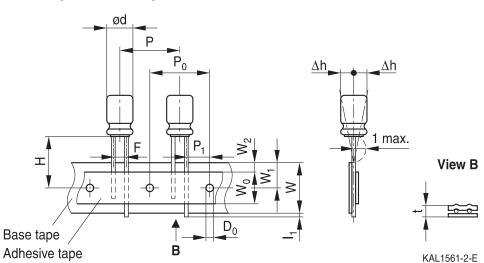
# Lead spacing 5.0 mm ( $\emptyset$ d = 8 mm)

Last 3 digits of ordering code: 008



#### Lead spacing 5.0 mm ( $\emptyset$ d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008



# **Dimensions in mm**

| Ød             | F            | Н     | W    | $W_0$ | $W_1$ | $W_2$ | H <sub>o</sub> | Р    | P <sub>0</sub> | P <sub>1</sub> | l <sub>1</sub> | t            | Δh   | D <sub>0</sub> |
|----------------|--------------|-------|------|-------|-------|-------|----------------|------|----------------|----------------|----------------|--------------|------|----------------|
| 8              |              | 20.0  |      | 9.5   |       |       | 16.0           | 12.7 | 12.7           | 3.85           |                |              |      |                |
| 10             | 5.0          | 19.0  | 18.0 | 9.5   | 9.0   | 1.5   | _              | 12.7 | 12.7           | 3.85           | 1.0            | 0.6          | 1.0  | 4.0            |
| 12.5           |              | 19.0  |      | 11.5  |       |       | _              | 15.0 | 15.0           | 5.0            |                |              |      |                |
| Toler-<br>ance | +0.8<br>-0.2 | ±0.75 | ±0.5 | min.  | ±0.5  | max.  | ±0.5           | ±1.0 | ±0.2           | ±0.5           | max.           | +0.3<br>-0.2 | max. | ±0.2           |

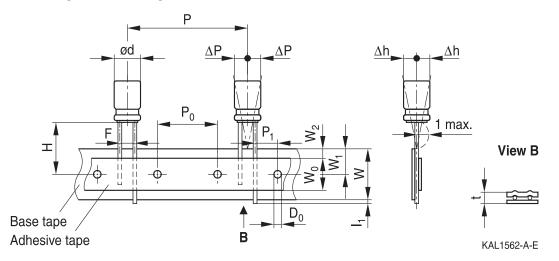
Taping is available up to dimensions  $d \times I = 12.5 \times 25$  mm.





# Lead spacing 7.5 mm ( $\emptyset$ d = 16 ...18 mm)

Last 3 digits of ordering code: 009



#### **Dimensions in mm**

| $\varnothing$ d | F    | Н             | W    | W <sub>o</sub> | W <sub>1</sub> | $W_2$ | Р    | P <sub>0</sub> | P <sub>1</sub> | <b>I</b> <sub>1</sub> | t    | $\Delta P$ | $\Delta h$ | D <sub>0</sub> |
|-----------------|------|---------------|------|----------------|----------------|-------|------|----------------|----------------|-----------------------|------|------------|------------|----------------|
| 16              | 7.5  | 105           | 18.0 | 12.5           | 0.0            | 15    | 20.0 | 15.0           | 3.75           | 10                    | 0.7  | 0          | 0          | 4.0            |
| 18              | 7.5  | 10.5          | 10.0 | 12.5           | 9.0            | 1.5   | 30.0 | 15.0           | 3.75           | 1.0                   | 0.7  | 0          | 0          | 4.0            |
| Toler-          | ±0.8 | -0.5          | +0 5 | min.           | +0.5           | max.  | +1 0 | +0.2           | +0 5           | may                   | +0.2 | +1 0       | +1 0       | +0.2           |
| ance            | ±0.0 | -0.5<br>+0.75 | ±0.5 | 111111.        | 10.5           | max.  | 1.0  | ±0.2           | 10.5           | max.                  | ±0.2 | ±1.0       | ±1.0       | ±0.2           |

Taping is available up to dimensions  $d \times I = 16 \times 31.5$  mm and  $18 \times 31.5$  mm.



Long useful life – 105 °C

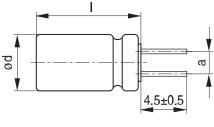
#### Cut or kinked leads

Single-ended capacitors are available with cut or kinked leads. Other lead configurations also available upon request.

## Cut leads

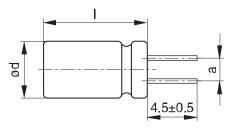
Last 3 digits of ordering code: 002

# With stand-off rubber seal



KAL1085-I

#### With flat rubber seal



KAL1086-R

| Case size         | Dimensions (mm) |
|-------------------|-----------------|
| $d \times I$ (mm) | a ±0.5          |
| 10 × 12.5         | 5.0             |
| 10 × 16           | 5.0             |
| 10 × 20           | 5.0             |
| 12.5 × 20         | 5.0             |
| 12.5 × 25         | 5.0             |
| 16 × 20           | 7.5             |
| 16 × 25           | 7.5             |
| 16 × 31.5         | 7.5             |
| 16 × 35.5         | 7.5             |
| 16 × 40           | 7.5             |
| 18×20             | 7.5             |
| 18 × 25           | 7.5             |
| 18 × 31.5         | 7.5             |
| 18 × 35           | 7.5             |
| 18 × 40           | 7.5             |
|                   |                 |



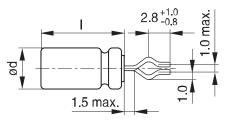


Long useful life - 105 °C

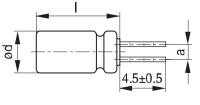
# **Kinked leads**

Last 3 digits of ordering code: 001

# With stand-off rubber seal

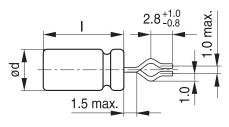




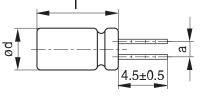


KAL1083-2

#### With flat rubber seal



KAL1082-T



KAL1084-A

| Case size         | Dimensions (mm) |
|-------------------|-----------------|
| $d \times I$ (mm) | a ±0.5          |
| 10 × 20           | 5.0             |
| 12.5 × 20         | 5.0             |
| 12.5 × 25         | 5.0             |
| 16 × 20           | 7.5             |
| 16 × 25           | 7.5             |
| 16 × 31.5         | 7.5             |
| 16 × 35.5         | 7.5             |
| 18×20             | 7.5             |
| 18 × 25           | 7.5             |
| 18 × 31.5         | 7.5             |
| 18 × 35           | 7.5             |
| 18×40             | 7.5             |
|                   | •               |





Long useful life – 105 °C

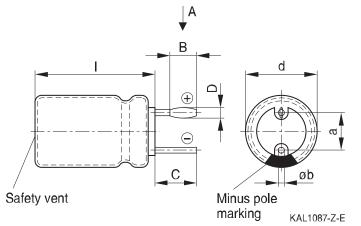
PAPR leads (Protection Against Polarity Reversal)

These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 18 mm. There are three configurations available: Crimped leads, J leads, bent 90° leads.

# **Crimped leads**

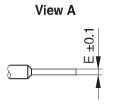
Last 3 digits of ordering code: 003

#### With stand-off rubber seal



The series B41897 and B41898 have no sleeve nor minus pole marking, the positive pole is marked on the aluminum case side instead.

# Suggestion for PCB hole diameter



Suggestion for PCB hole diameter, wire Ø0.8 mm

| Case size      | Dimensio | ons (mm) |        |        |        |           |
|----------------|----------|----------|--------|--------|--------|-----------|
| d 	imes I (mm) | B ±0.2   | C ±0.5   | D ±0.1 | E ±0.1 | a ±0.5 | Øb        |
| 16×20          | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.05 |
| 16×25          | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.05 |
| 16×31.5        | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.05 |
| 16 × 35.5      | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.05 |
| 18×20          | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.1  |
| 18×25          | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.1  |
| 18×31.5        | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.1  |
| 18 × 35        | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.1  |
| 18×40          | 1.5      | 3.0      | 1.3    | 0.3    | 7.5    | 0.8 ±0.1  |

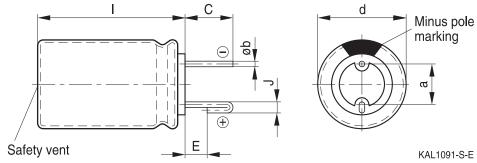
KAL1089-G-E





#### J leads

Last 3 digits of ordering code: 004

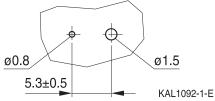


The series B41897 and B41898 have no sleeve nor minus pole marking, the positive pole is marked on the aluminum case side instead.

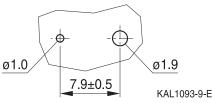
KAL1091-S-E

# Suggestion for PCB hole diameter

Suggestion for PCB hole diameter, wire ø0.6 mm



Suggestion for PCB hole diameter, wire ø0.8 mm



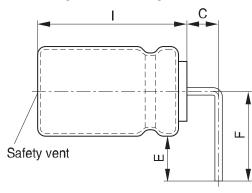
| Case size         | Dimensions ( | Dimensions (mm) |        |        |           |  |  |  |  |  |  |
|-------------------|--------------|-----------------|--------|--------|-----------|--|--|--|--|--|--|
| $d \times I (mm)$ | C ±0.5       | E ±0.5          | J ±0.2 | a ±0.5 | Øb        |  |  |  |  |  |  |
| 10 	imes 12.5     | 3.2          | 0.7             | 1.2    | 5.0    | 0.6 ±0.05 |  |  |  |  |  |  |
| 10×16             | 3.2          | 0.7             | 1.2    | 5.0    | 0.6 ±0.05 |  |  |  |  |  |  |
| 10×20             | 3.2          | 0.7             | 1.2    | 5.0    | 0.6 ±0.05 |  |  |  |  |  |  |
| 12.5 × 20         | 3.2          | 0.7             | 1.2    | 5.0    | 0.6 ±0.05 |  |  |  |  |  |  |
| 12.5 × 25         | 3.2          | 0.7             | 1.2    | 5.0    | 0.6 ±0.05 |  |  |  |  |  |  |
| 16×20             | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.05 |  |  |  |  |  |  |
| 16×25             | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.05 |  |  |  |  |  |  |
| 16×31.5           | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.05 |  |  |  |  |  |  |
| 16 × 35.5         | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.05 |  |  |  |  |  |  |
| 16×40             | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.05 |  |  |  |  |  |  |
| 18×20             | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.1  |  |  |  |  |  |  |
| 18×25             | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.1  |  |  |  |  |  |  |
| 18×31.5           | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.1  |  |  |  |  |  |  |
| 18 × 35           | 3.5          | 0.7             | 1.6    | 7.5    | 0.8 ±0.1  |  |  |  |  |  |  |

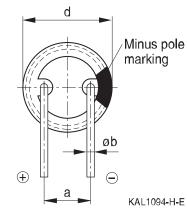


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# Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012





The series B41897 and B41898 have no sleeve nor minus pole marking, the positive pole is marked on the aluminum case side instead.

| Case size         | Dimensions ( | Dimensions (mm) |        |        |           |  |
|-------------------|--------------|-----------------|--------|--------|-----------|--|
| $d \times I$ (mm) | C ±0.5       | E ±0.5          | F ±0.5 | a ±0.5 | Øb        |  |
| 16×20             | 4.0          | 4.0             | 12.0   | 7.5    | 0.8 ±0.05 |  |
| 16 × 25           | 4.0          | 4.0             | 12.0   | 7.5    | 0.8 ±0.05 |  |
| 16 × 31.5         | 4.0          | 4.0             | 12.0   | 7.5    | 0.8 ±0.05 |  |
| 16 × 35.5         | 4.0          | 4.0             | 12.0   | 7.5    | 0.8 ±0.05 |  |
| $16 \times 40$    | 4.0          | 4.0             | 13.0   | 7.5    | 0.8 ±0.05 |  |
| 18×20             | 4.0          | 4.0             | 13.0   | 7.5    | 0.8 ±0.1  |  |
| 18 × 25           | 4.0          | 4.0             | 13.0   | 7.5    | 0.8 ±0.1  |  |
| 18×31.5           | 4.0          | 4.0             | 13.0   | 7.5    | 0.8 ±0.1  |  |
| 18 × 35           | 4.0          | 4.0             | 13.0   | 7.5    | 0.8 ±0.1  |  |
| 18×40             | 4.0          | 4.0             | 13.0   | 7.5    | 0.8 ±0.1  |  |

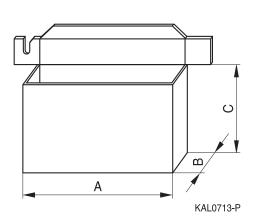
Bent leads for diameter 12.5 mm available upon request.





# Packing units and box dimensions

# Ammo pack



| Case size $d \times I$ | Dimensions (mm)  |                  |                  | Packing<br>units |
|------------------------|------------------|------------------|------------------|------------------|
| mm                     | A <sub>max</sub> | B <sub>max</sub> | C <sub>max</sub> | pcs.             |
| 8×11.5                 | 345              | 60               | 240              | 1000             |
| 10 	imes 12.5          | 345              | 60               | 280              | 750              |
| 10 × 16                | 345              | 65               | 200              | 500              |
| $10 \times 20$         | 345              | 65               | 200              | 500              |
| $12.5 \times 20$       | 345              | 65               | 260              | 500              |
| 12.5 	imes 25          | 345              | 70               | 260              | 500              |
| 16×20                  | 325              | 65               | 285              | 300              |
| 16 	imes 25            | 325              | 65               | 285              | 300              |
| 16 	imes 31.5          | 325              | 80               | 275              | 300              |
| 18×20                  | 325              | 65               | 285              | 250              |
| 18×25                  | 325              | 65               | 285              | 250              |
| 18 	imes 31.5          | 325              | 80               | 275              | 250              |



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# Overview of packing units and code numbers

|                  |       |       |        |        |        |        |         | PAPR     |          |
|------------------|-------|-------|--------|--------|--------|--------|---------|----------|----------|
| Case size        | Stan- | Tapec | l,     |        | Kinked | Cut    | Crimped | J leads, | Bent 90° |
| d 	imes I        | dard, | Ammo  | o pack |        | leads, | leads, | leads,  | blister  | leads,   |
|                  | bulk  |       |        |        | bulk   | bulk   | blister |          | blister  |
| mm               | pcs.  | pcs.  |        |        | pcs.   | pcs.   | pcs.    | pcs.     | pcs.     |
| 8 × 11.5         | 1000  | 1000  |        |        | _      | —      | _       | _        |          |
| $10 \times 12.5$ | 1000  | 750   |        |        | _      | 1000   | _       | 900      |          |
| 10 × 16          | 1000  | 500   |        |        | _      | 1000   | —       | 675      |          |
| 10×20            | 500   | 500   |        |        | 500    | 500    | -       | 500      |          |
| 12.5 × 20        | 350   | 500   |        |        | 350    | 350    | _       | 300      | 1)       |
| 12.5 × 25        | 250   | 500   |        |        | 500    | 500    | _       | 225      | 1)       |
| 16×20            | 250   | 300   |        |        | 200    | 200    | 200     | 200      | 420      |
| 16×25            | 250   | 300   | 300    |        |        | 200    | 216     | 216      | 216      |
| 16×31.5          | 200   | 300   | 300    |        |        | 250    | 180     | 180      | 180      |
| 16 × 35.5        | 100   | _     |        |        | 100    | 100    | 150     | 150      | 150      |
| 16×40            | 125   | _     |        | 100    | 100    | 72     | 72      | 72       |          |
| 18×20            | 175   | 250   |        | 175    | 175    | 200    | 200     | 420      |          |
| 18×25            | 150   | 250   |        |        | 150    | 150    | 200     | 200      | 200      |
| 18×31.5          | 100   | 250   |        |        | 100    | 100    | 150     | 150      | 150      |
| 18×35            | 100   | _     |        |        | 100    | 100    | 150     | 150      | 150      |
| 18×40            | 125   | _     |        | 100    | 100    | 72     | _       | 72       |          |
| The last three   | 000   | Code  | F (mm) | d (mm) | 001    | 002    | 003     | 004      | 012      |
| digits of the    |       | 006   | 3.5    | 8      | -      |        |         |          |          |
| complete         |       | 008   | 5      | 812.5  |        |        |         |          |          |
| ordering code    |       | 009   | 7.5    | 1618   |        |        |         |          |          |
| state the lead   |       |       |        |        |        |        |         |          |          |
| configuration    |       |       |        |        |        |        |         |          |          |



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# **Cautions and warnings**

#### Personal safety

The electrolytes used have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC). Furthermore, some of the high-voltage electrolytes used are self-extinguishing.

As far as possible, we do not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in our aluminum electrolytic capacitors are continuously adapted in compliance with the TDK Electronics Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on our website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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# **Product safety**

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of seperate file chapter "General technical information".

| Торіс  | Safety information   | Reference<br>chapter "General<br>technical information"  |  |
|--|--|--|--|
| Polarity   | Make sure that polar capacitors are connected with the right polarity.   | 1<br>"Basic construction of<br>aluminum electrolytic<br>capacitors"  |  |
| Reverse voltage  | Voltages of opposite polarity should be prevented by connecting a diode.   | 3.1.6<br>"Reverse voltage"   |  |
| Mounting<br>position of screw-<br>terminal capacitors          | Screw terminal capacitors must not be mounted<br>with terminals facing down unless otherwise<br>specified.   | 11.1.<br>"Mounting positions of<br>capacitors with screw<br>terminals"   |  |
| Robustness of terminals  | The following maximum tightening torques must<br>not be exceeded when connecting screw<br>terminals:<br>M5: 2.5 Nm<br>M6: 4.0 Nm   | 11.3<br>"Mounting torques"   |  |
| Mounting of<br>single-ended<br>capacitors                      | The internal structure of single-ended capacitors<br>might be damaged if excessive force is applied to<br>the lead wires.<br>Avoid any compressive, tensile or flexural stress.<br>Do not move the capacitor after soldering to PC<br>board.<br>Do not pick up the PC board by the soldered<br>capacitor.<br>Do not insert the capacitor on the PC board with a<br>hole space different to the lead space specified. | 11.4<br>"Mounting<br>considerations for<br>single-ended capacitors"  |  |
| Soldering  | Do not exceed the specified time or temperature limits during soldering.   | 11.5<br>"Soldering"  |  |
| Soldering,<br>cleaning agents<br>Upper category<br>temperature | Do not allow halogenated hydrocarbons to come<br>into contact with aluminum electrolytic capacitors.<br>Do not exceed the upper category temperature.  | <ul><li>11.6</li><li>"Cleaning agents"</li><li>7.2</li><li>"Maximum permissible operating temperature"</li></ul> |  |
| Passive<br>flammability  | Avoid external energy, e.g. fire.  | 8.1<br>"Passive flammability"  |  |





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| Торіс  | Safety information  | Reference<br>chapter "General<br>technical information"   |
|--|---|---|
| Active<br>flammability                         | Avoid overload of the capacitors.   | 8.2<br>"Active flammability"                              |
| Maintenance                                    | Make periodic inspections of the capacitors.<br>Before the inspection, make sure that the power<br>supply is turned off and carefully discharge the<br>capacitors.<br>Do not apply excessive mechanical stress to the<br>capacitor terminals when mounting. | 10<br>"Maintenance"                                       |
| Storage  | Do not store capacitors at high temperatures or<br>high humidity. Capacitors should be stored at<br>+5 to +35 °C and a relative humidity of $\leq$ 75%.   | 7.3<br>"Shelf life and storage<br>conditions"             |
|  |   | Reference<br>chapter "Capacitors with<br>screw terminals" |
| Breakdown strength<br>of insulating<br>sleeves | Do not damage the insulating sleeve, especially when ring clips are used for mounting.  | "Screw terminals –<br>accessories"                        |

# Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under

www.tdk-electronics.tdk.com/orderingcodes.



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# Symbols and terms

| Symbol                  | English   | German  |
|-------------------------|---|---|
| С                       | Capacitance   | Kapazität   |
| C <sub>R</sub>          | Rated capacitance   | Nennkapazität   |
| Cs                      | Series capacitance  | Serienkapazität   |
| $C_{S,T}$               | Series capacitance at temperature T                       | Serienkapazität bei Temperatur T                          |
| C <sub>f</sub>          | Capacitance at frequency f                                | Kapazität bei Frequenz f                                  |
| d                       | Case diameter, nominal dimension                          | Gehäusedurchmesser, Nennmaß                               |
| d <sub>max</sub>        | Maximum case diameter                                     | Maximaler Gehäusedurchmesser                              |
| ESL                     | Self-inductance   | Eigeninduktivität   |
| ESR                     | Equivalent series resistance                              | Ersatzserienwiderstand                                    |
| ESR <sub>f</sub>        | Equivalent series resistance at<br>frequency f            | Ersatzserienwiderstand bei Frequenz f                     |
| $ESR_{T}$               | Equivalent series resistance at temperature T             | Ersatzserienwiderstand bei Temperatur T                   |
| f                       | Frequency   | Frequenz  |
| 1                       | Current   | Strom   |
| I <sub>AC</sub>         | Alternating current (ripple current)                      | Wechselstrom  |
| $I_{AC,RMS}$            | Root-mean-square value of alternating current             | Wechselstrom, Effektivwert                                |
| I <sub>AC,f</sub>       | Ripple current at frequency f                             | Wechselstrom bei Frequenz f                               |
| I <sub>AC,max</sub>     | Maximum permissible ripple current                        | Maximal zulässiger Wechselstrom                           |
| I <sub>AC,R</sub>       | Rated ripple current                                      | Nennwechselstrom  |
| leak                    | Leakage current   | Reststrom   |
| I <sub>leak,op</sub>    | Operating leakage current                                 | Betriebsreststrom   |
| I                       | Case length, nominal dimension                            | Gehäuselänge, Nennmaß                                     |
| l <sub>max</sub>        | Maximum case length (without terminals and mounting stud) | Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen) |
| R                       | Resistance  | Widerstand  |
| <b>R</b> <sub>ins</sub> | Insulation resistance                                     | Isolationswiderstand                                      |
| $R_{symm}$              | Balancing resistance                                      | Symmetrierwiderstand                                      |
| Т                       | Temperature   | Temperatur  |
| $\Delta T$              | Temperature difference                                    | Temperaturdifferenz                                       |
| T <sub>A</sub>          | Ambient temperature                                       | Umgebungstemperatur                                       |
| T <sub>c</sub>          | Case temperature  | Gehäusetemperatur   |
| Τ <sub>B</sub>          | Capacitor base temperature                                | Temperatur des Gehäusebodens                              |
| t                       | Time  | Zeit  |
| $\Delta t$              | Period  | Zeitraum  |
| t <sub>b</sub>          | Service life (operating hours)                            | Brauchbarkeitsdauer (Betriebszeit)                        |





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| Symbol         | English                                 | German                               |
|----------------|---|--------------------------------------|
| V              | Voltage                                 | Spannung                             |
| V <sub>F</sub> | Forming voltage                         | Formierspannung                      |
| $V_{op}$       | Operating voltage                       | Betriebsspannung                     |
| V <sub>R</sub> | Rated voltage, DC voltage               | Nennspannung, Gleichspannung         |
| Vs             | Surge voltage                           | Spitzenspannung                      |
| X <sub>c</sub> | Capacitive reactance                    | Kapazitiver Blindwiderstand          |
| XL             | Inductive reactance                     | Induktiver Blindwiderstand           |
| Z              | Impedance                               | Scheinwiderstand                     |
| Z <sub>T</sub> | Impedance at temperature T              | Scheinwiderstand bei Temperatur T    |
| tan $\delta$   | Dissipation factor                      | Verlustfaktor                        |
| λ              | Failure rate                            | Ausfallrate                          |
| ε <sub>0</sub> | Absolute permittivity                   | Elektrische Feldkonstante            |
| ε <sub>r</sub> | Relative permittivity                   | Dielektrizitätszahl                  |
| ω              | Angular velocity; $2 \cdot \pi \cdot f$ | Kreisfrequenz; $2 \cdot \pi \cdot f$ |

# Note

All dimensions are given in mm.



The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.tdk-electronics.tdk.com/material). Should you have any more detailed questions, please contact our sales offices.
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- 7. Our manufacturing sites serving the automotive business apply the IATF 16949 standard. The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements ("CSR") TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that only requirements mutually agreed upon can and will be implemented in our Quality Management System. For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.
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